# Thread tapping technology

Data sheet accessories



# **MPT Integrated Manual X-Y-Positioning Table**

# **Application**

Integrated manual positioning table with four cross rollers electro-magnetic locks and integrated control of tapping units

#### Recommendation

Automatic spindle feed system ZAP

#### **Table**

250 x 600 mm with 8 mm T-Nut

### Range

180 x 400 mm with microtap II, 200 x 400 mm with megatap II / labtap

# Maximum work load

50 kg

#### Connection

230 Volt

# Adjustable holding

1 clamp / 1 locator

#### Control

I/O-interface

#### **Finish**

Finish RAL 1015 bright ivory

# Icibtap

#### **Feature**

Electromagnetic fixation begins after the start of the cut easy working cross roller guides are realising the exact centering of the tool

# **Advantage**

precise and fast positioning of the workpiece with optimized centering

## **Benefit**

not exact centered / diagonal / over cutted or -formed threads are avoided measuring faults based on unexact cerntering are avoided efficient production of hight quality threads / laboratory results